

# Performance Data

Engine/ Application	Engine Age (Hours)	Test Duration	Fuel Usage W/O CVI	Fuel Usage W/ CVI	% Change
Caterpillar 988 - Front Loader	10887	111 Hours	16 GPH	13.7 GPH	<b>14</b>
Caterpillar D-9 Dozer	8923	124 Hours	22 GPH	18 GPH	<b>17</b>
Caterpillar 922 Loader	5375	526 Hours	18 GPH	16 GPH	<b>12</b>
Caterpillar 988 Loader	7463	390 Hours	18 GPH	14 GPH	<b>23</b>
Caterpillar 773 Haul Truck	8100	242 Hours	23 GPH	12.5 GPH	<b>46</b>
Caterpillar V-12 Generator Set	4382	278 Hours	24 GPH	21 GPH	<b>11</b>
Cummins ISM 425HP	24293	2570 Miles	7.8 MPG	6.6 MPG	<b>19</b>
				<b>Average</b>	<b>20</b>
				<b>Median</b>	<b>17</b>



# Benefits

- ▶ Fuel savings alone  $\geq$  100% ROI
- ▶ Cleaner longer-lasting engine oil
- ▶ Longer engine life by diminished carbon deposits and harmonic vibration
- ▶ Longer burn time results in more complete combustion
- ▶ Soot and unburned hydrocarbons now aid combustion
- ▶ GHG formation robbed energy, with NCIS energy released saves fuel, reducing: cost, CO<sub>2</sub> and all GHGs



# Southern California Asphalt Plant Annual Compliance Test

- ▶ 26% less air
- ▶ 41% less fuel
- ▶ 47% NO<sub>x</sub> corrected (mass flow lbm/HR)
- ▶ 44% reduced CO (mass flow lbm/HR)
- ▶ All reductions accomplished while maintaining production levels

	Without Catalyst	With Catalyst
Type:	Catalyst	
Date:	2/19/2003	2/20/2003
Run:	21	25
Time:	1:00 PM	2/20/2003 12:51
<b>Control Parameters</b>	FGR Man 40ppm	FGR Man 38ppm
<b>FCI Fuel Gas Flow (SCFH):</b>	<b>87,483</b>	<b>51,405</b>
Combustion Air Temp (°F):	305	208
Flue Gas Flow (SCFH):	132,058	96,603
FGR Temp (°F):	305	208
Burner Draft ("Hg):	0.30	0.30
Sand Fraction:	26%	26%
Rock Throughput (ton/hour):	304	296
Moisture content:	1%	1%
FGR/Fuel Flow (SCF/SCF):	1.5095	1.8793
<b>Heat Rate (MMBTU/hr):</b>	<b>80</b>	<b>47</b>
<b>Air Flow (SCFM):</b>	<b>2,169,147</b>	<b>1,599,387</b>
Bulk F/A Eqiv Ratio:	0.388	0.309
Therms	1.528	2.621
<b>RM/CEMS Emissions Data</b>		
RM/CEMS NO <sub>x</sub> (ppm):	18.2	12.7
RM/CEMS CO (ppm):	108.228	81.729
RM/CEMS O <sub>2</sub> (%):	13.36%	14.95%
Method 19 EXHAUST FLOW (DSCFH):	2,216,822	1,651,408
<b>NO<sub>x</sub> MASS FLOW (lbm/HR):</b>	<b>4.82</b>	<b>2.51</b>
<b>CO MASS FLOW (lbm/HR):</b>	<b>17.5</b>	<b>9.8</b>
RM NO <sub>x</sub> @3% O <sub>2</sub> (ppm):	43.1	38.2